



Prod. N 121501

BEXOL METALWORKING HD 22

Description	Bexol Metalworking HD 22 cutting oil is formulated from highly refined mineral base stocks blended with a highly efficient additive package to impart excellent lubricating and anti-wear properties and reliable corrosion protection.	
Application	Bexol Metalworking HD 22 is neat cutting oil developed for direct use without dilution with water as lubricating and cooling media of the cutting tools in the heaviest types of chip-removal machining operations of steel such as: deep drilling, tapping and threading, milling and broaching. This product is especially fit for gear cutting as well as for automatic lathes. It contains active sulfur and is not recommended for use during machining of non-ferrous metals.	
Performance Level	ISO 6743/7 ISO-L-MHF	
Typicals	Density at 20 °C, kg/l	0,880
	Viscosity 40 °C, mm ² /s	22,00
	Flash Point COC, °C	190
	Pour Point, °C	-22
	Four Ball EP wear - Weld point, N	8000
	Copper Strip Corrosion, 3h, 100°C, rating	4c